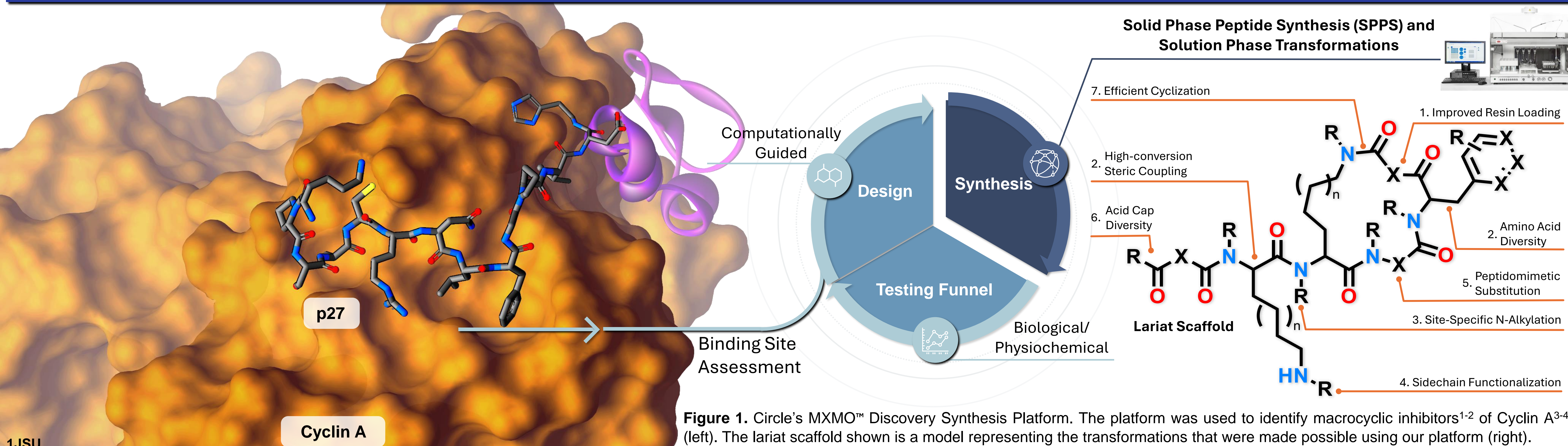
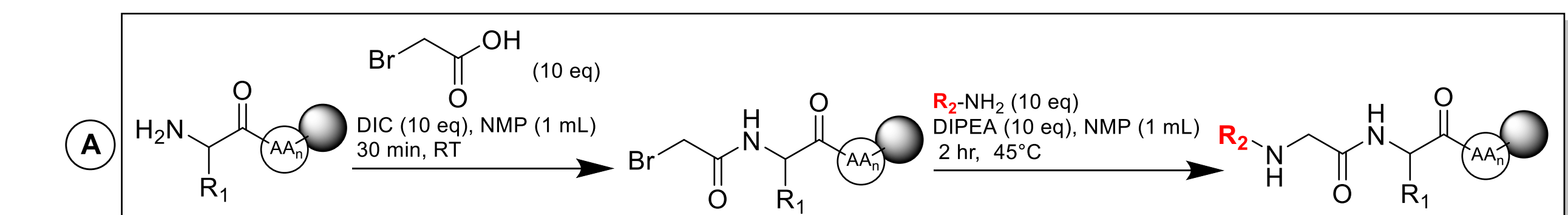


## BACKGROUND

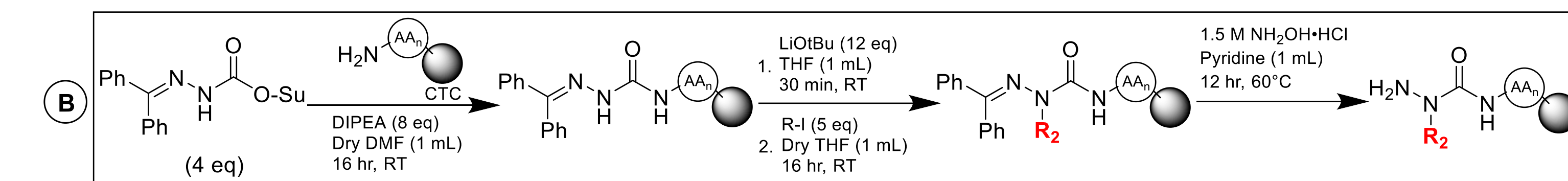


**Figure 1.** Circle's MXMO™ Discovery Synthesis Platform. The platform was used to identify macrocyclic inhibitors<sup>1-2</sup> of Cyclin A<sup>3-4</sup> (left). The lariat scaffold shown is a model representing the transformations that were made possible using our platform (right).

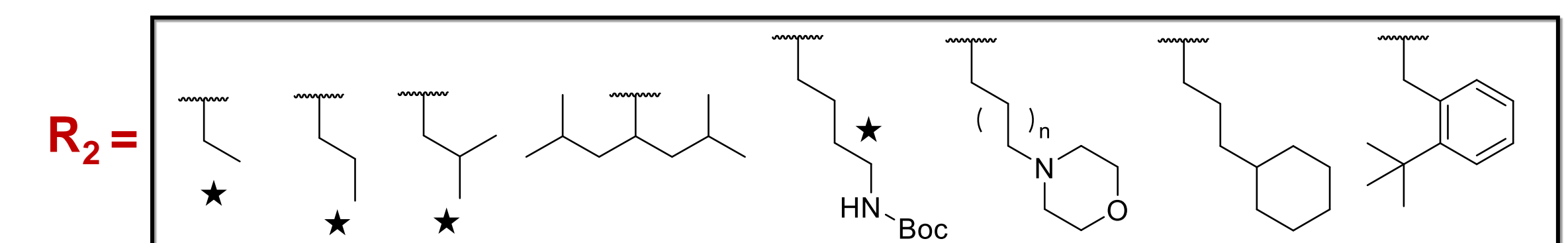
## 5. PEPTIDOMETIC SUBSTITUTIONS



**Scheme 5.** On-resin Peptidomeric Formation via Classical Sub-monomer Approach<sup>8</sup>. Example R<sub>2</sub> sidechains are displayed in Figure 15. Peptidomeric were incorporated on lariat scaffold at 50 μmol scale.



**Scheme 6.** On-resin Sub-monomer Azapaptide Synthesis<sup>9</sup>. Starred compounds in Figure 15 are example R<sub>2</sub> sidechains that were applied in lariat scaffold at 50 μmol scale.



**Figure 4.** Example Sidechains that were Applied in A and B. Starred compounds were used for both A and B, unstarred compounds were used for A only.

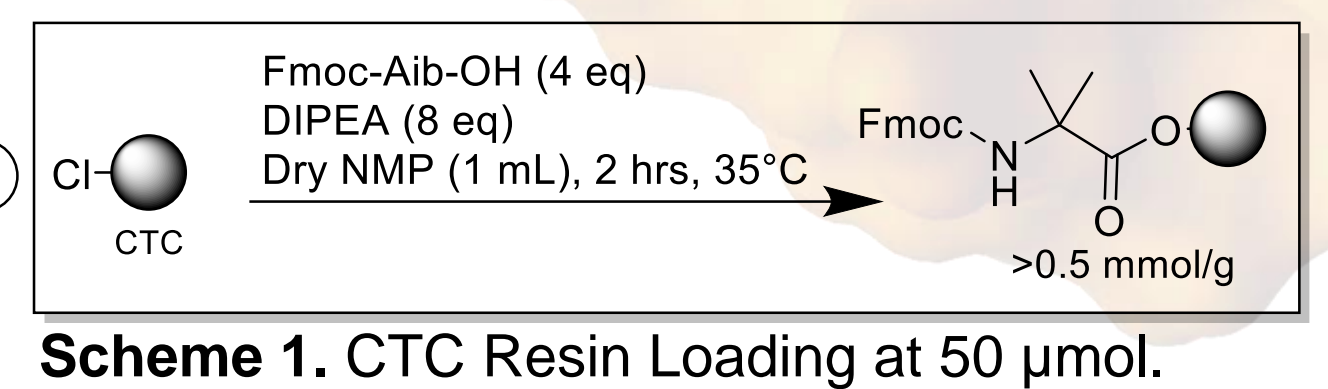
## 1. INCREASING RESIN LOAD EFFICIENCY

**2-chlorotrityl Chloride (CTC) Resin.** CTC resin was widely utilized for routine SPPS due to its versatility.

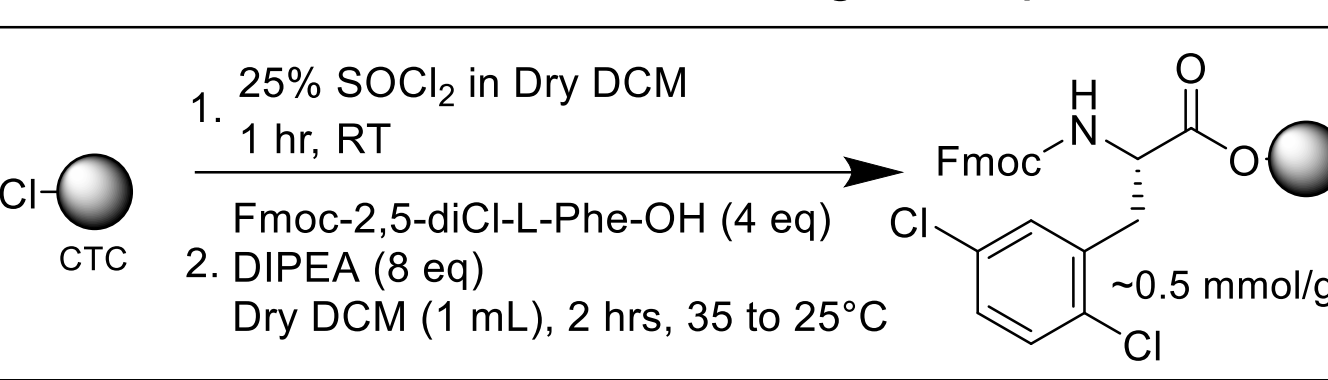
- Simplicity of racemization-free resin loading through pretreatment of AA with DIPEA prior to addition to resin was excellent for automated SPPS.
- Cleavage with mild acid condition allowed retention of acid-labile PG for selective cyclizations.
- The steric bulk of CTC resin combined with shortened Fmoc deprotection times helped prevent premature cleavage during Fmoc deprotection via DKP formation when β turn-inducers were used.

**Table 1. CTC Resin Loading Efficiency Relative to AA Type.** Synthesis scale at 50 μmol. Conditions A and B are detailed in Scheme 1 and 2 respectively.

AA Type	(A)	(B)
Quaternary Ca	Up to 99%	Up to 99%
Cyclical AA	Up to 99%	Up to 99%
Aliphatic AA	Up to 99%	Up to 99%
Functionalized Phe	Up to 99%	Up to 99%



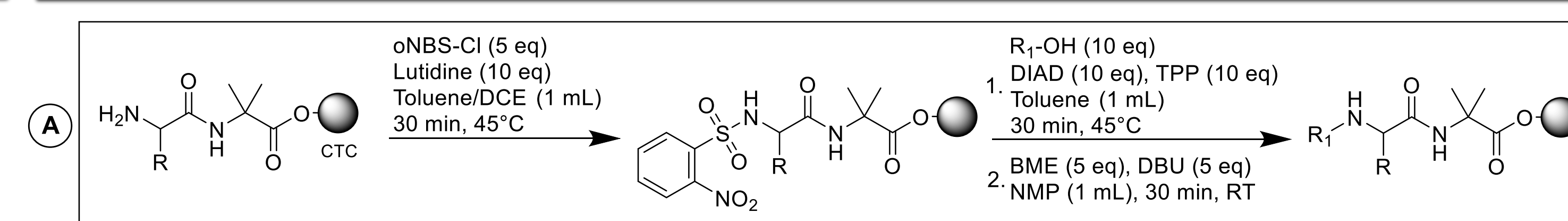
**Scheme 1.** CTC Resin Loading at 50 μmol.



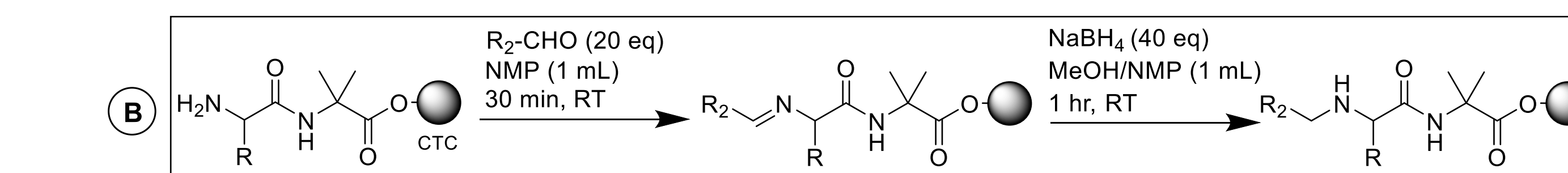
**Scheme 2.** CTC Resin Loading of Functionalized Phe Derivatives at 50 μmol.<sup>5</sup>

Legend
> 0.5 mmol/g
< 0.1 mmol/g
No Attempt
X <sub>1</sub> = H, F
X <sub>2</sub> = H, F, OH
X <sub>3</sub> , 4 = H, Cl, F
n <sub>1</sub> = 1 to 3
n <sub>2</sub> = 0 to 3

## 3. ENABLING SITE-SPECIFIC N-ALKYLATION



**Scheme 3.** Mitsunobu Alkylation. N-alkylation of AA using Alcohol as R source.



**Scheme 4.** Reductive Alkylation. N-alkylation of AA using Aldehyde as R source.

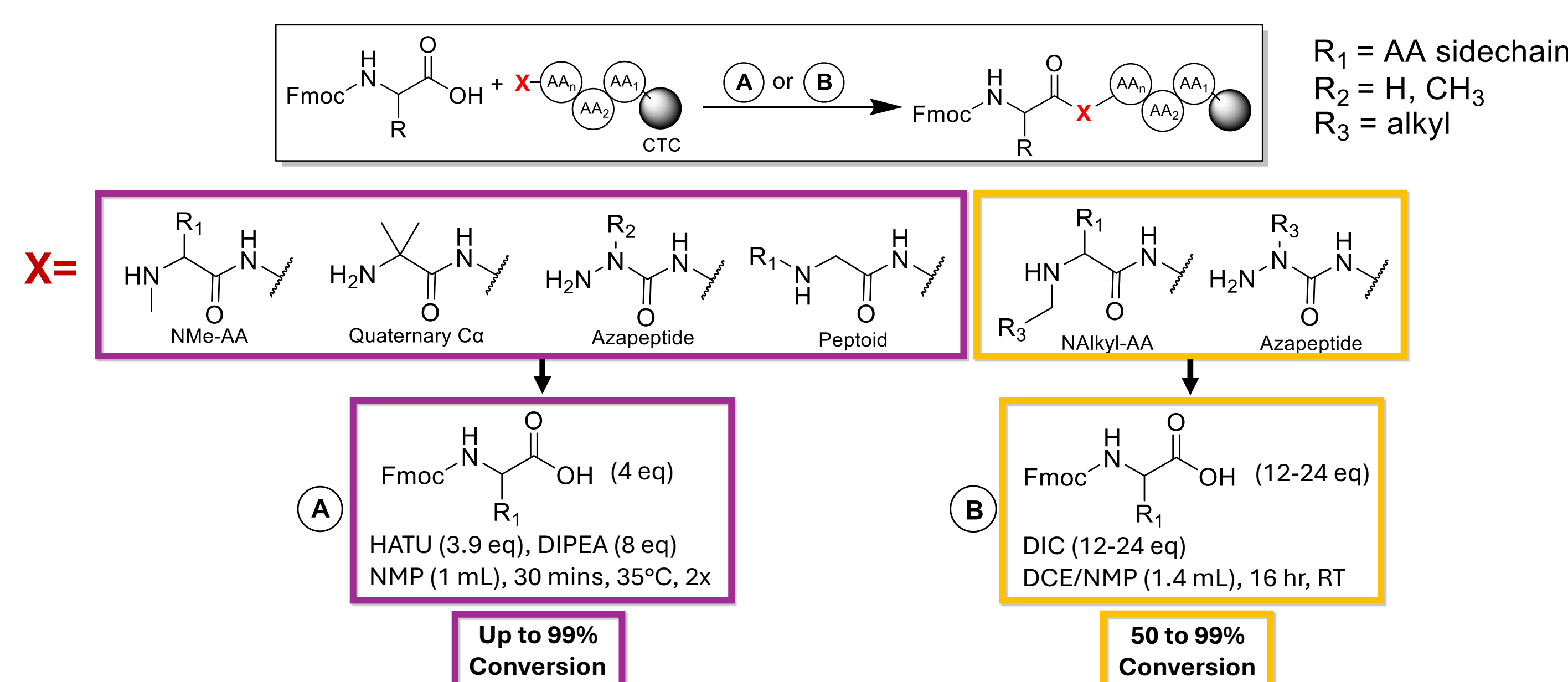
**Fukuyama-Mitsunobu<sup>6</sup> (A).** This method was applied to satisfy on-demand alkylation of key residues. Notably, it was our core method for ubiquitous N-methylation of peptide backbones and certain amine sidechains.

**Table 2. N-Alkylation Efficiency Relative to R Groups.** Synthesis was performed at 50 μmol. Conditions A and B are detailed in Scheme 3 and 4 respectively.

R <sub>1</sub>	(A)	(B)
Alkyl	Up to 99%	Up to 99%
Aromatic	Up to 99%	Up to 99%
Heterocyclic	Up to 99%	Up to 99%
Aldehyde	Up to 99%	Up to 99%
Alcohol	Up to 99%	Up to 99%

**Reductive Alkylation<sup>7</sup> (B).** In scenarios where Mitsunobu alkylation was ineffective, reductive alkylation was employed to fulfill design demands. However, attaining mono-methylation of peptide backbone was inconsistent and the incompatibility of formaldehyde or 'cracked' paraformaldehyde posed difficulty in automatable on-resin peptide synthesis settings.

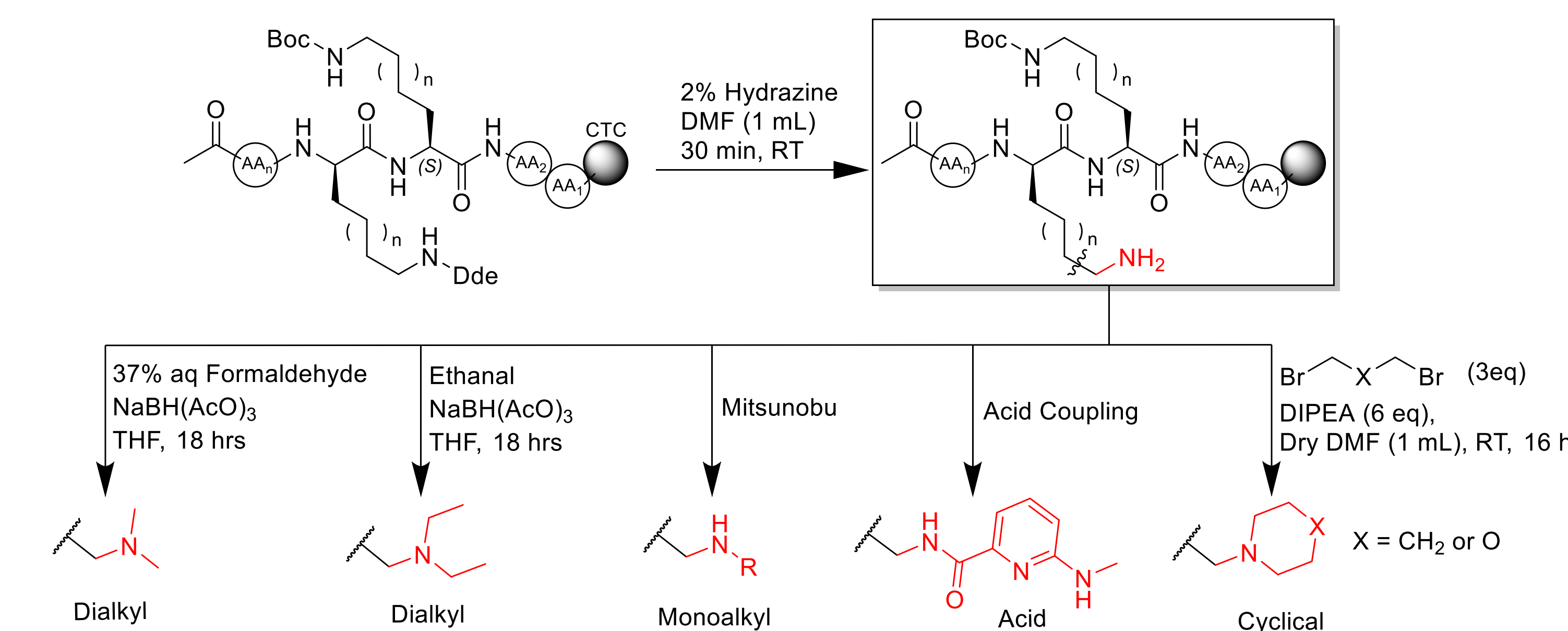
## 2. STERICALLY HINDERED AMIDE COUPLING



**Figure 2.** Coupling Condition Decision Schematic. Choice A or B is relative to steric hindrance of the preceding AA.

HATU/DIPEA served as our main coupling reagent for routine SPPS as it consistently produced low racemization AA couplings at high conversions. Also, it dependably coupled AAs onto NMe-AA species or other 2° amines if reacted twice at 50 μmol scale.

## 4. ON-RESIN SIDECHAIN FUNCTIONALIZATION

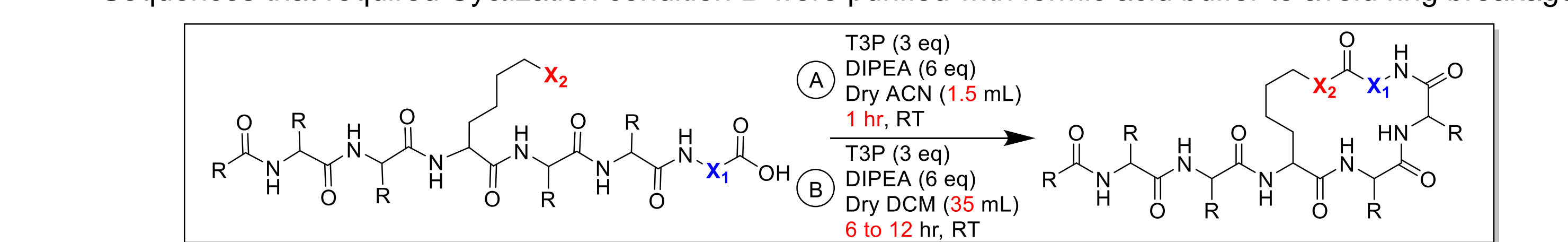


**Figure 3.** Late-stage On-resin Sidechain Amine Functionalization. Dde protected Lys derivative was used for PG orthogonality with Boc protected Lys derivatives. Various methods were applied to attain diverse and on-demand sidechain functionalization at 50 μmol.

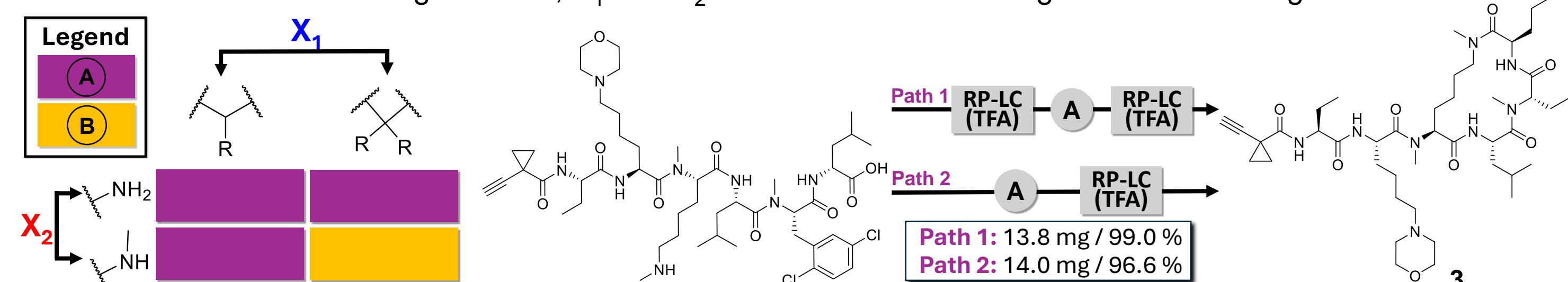
## 7. LOW-VOLUME CYCLIZATION



**Figure 6.** Post-SPPS Workflow. Elimination of linear RP-LC purification step allows rapid progression. Sequences that required Cyclization condition B were purified with formic acid buffer to avoid ring breakage.



**Scheme 10.** Lariat Scaffold Macrolactamization at 50 μmol Scale. Cyclization condition is dependent on nature of reacting moieties, X<sub>1</sub> and X<sub>2</sub>. Condition A and B usage is detailed in Figure 7.



**Figure 7.** Cyclization Condition Relative to Cyclization Point, X<sub>1</sub> and X<sub>2</sub>.

**Figure 8.** Crude Linear Low-volume Cyclization of 3<sup>10</sup> at 50 μmol Scale. Workup free cyclization, Path 2, achieved acceptable yield and purity in shorter time.